
EZ Reprogramming

CAUTION! Electricity can kill; only qualified personnel should perform these procedures.

Should your PLC Control need a new program or is not responding (frozen in Stop mode due to corrupt internal program file or unit suffered a memory loss) please follow these simple steps to quickly remedy the situation:

Method A

1. Turn Control Panel Power On. Press OK to access Main menu.
2. If check mark is not next to Stop, press the Down arrow until Stop/Run line is flashing then press OK to move check mark next to Stop.
3. Press the Up Arrow until Password (flashes). Press OK.
4. Press OK again to enter Password (1234) using Arrow key to select/change, Press OK when done. Press Ok again to return to Main menu.
5. Program should be flashing. Press OK.
6. Arrow until Delete Prog flashes. Press OK. Press OK again to confirm delete.
7. Turn Control Panel Power Off. Remove access cover on PLC Module. Insert Memory Card into slot. Turn Power ON, wait for program to complete file-loading process (about 5 seconds). The program is automatically loaded to the PLC Module at Power On.
8. After successfully loading program the Memory Card may be removed. Replace Card-slot Cover. If your Memory Card is on loan, please return to Pneu-Con for full credit.

Method B

1. Remove access cover on PLC Module. Insert Memory Card into slot.
2. Turn Control Panel Power On. Press OK to access main menu.
3. If check mark is not next to Stop, press the Down arrow until Stop/Run line is flashing then press OK to move check mark next to Stop.
4. Press the Up Arrow until Password (flashes). Press OK.
5. Press OK again to enter Password (1234) using Arrow key to select/change, Press OK when done. Press Ok again to return to main menu.
6. Program should be flashing. Press OK
7. Press the Down Arrow until Card flashes. Press OK.
8. Press the Down Arrow to Card→Device flashes. Press OK.
9. Press OK to confirm Replace. Program loading process will start, wait (about 5 seconds). Press OK to return to Main Menu.
10. Press the Down Arrow until Stop/Run flashes. Press Ok to move check next to Run. Press ESC to return to Main Menu. The Whisper® Loader™ will now run from controller.
11. After successfully loading program the Memory Card may be removed. Replace Card-slot Cover. If your Memory Card is on loan, please return to Pneu-Con for full credit.