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## Instruction Sheet

### *Pellet to Powder Conversion*

**WARNING: Prior to performing this procedure; Turn System Power OFF at Disconnect and Lock-Out.**

**DO NOT override System Safety and Interlocks, if present.**

#### **Swapping the Perforated Plate Filter with a Tubesheet/Cartridge Assembly**

1. Disconnect Yellow Cables from each Vibra-Pulse™ Solenoid.
2. Disengage Receiver Lid Latches and swing Hook-ends away from Lid.
3. Remove Lid and set aside.
4. Remove Perforated Plate/Gasket and set aside.
5. Install Tubesheet/Cartridges Assembly, carefully lowering into Body. Ensure Perimeter Gasket is in place, with Bead-side facing down (will be resting against Receiver Body's Top Flange).
6. Replace Lid, making sure notch in Lid's Alignment Ring engages Tubesheet Pin.
7. Check that Lid is centered onto Body Flange then swing Hook-end of Latches into place over rim of Lid and lower Handles downward to fully compress/engage.
8. Re-connect Solenoid Cables.
9. Remove Lock-out device and turn System Disconnect ON.
10. Check that Pulse Timer control is set to 3 seconds.
11. System is ready to Run.